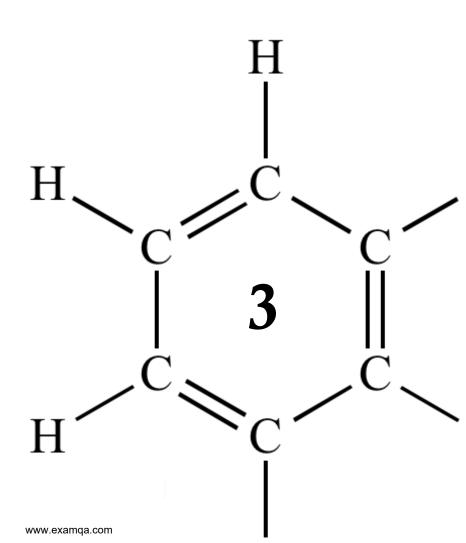


AQA AZ CHEMISTRY ISOMERISM ~ CARBONYLS

ACYLATION



1	Este	rs have many important commercial uses such as solvents and artificial flavourings in foods.	
		rs can be prepared in several ways including the reactions of alcohols with carboxylic acids, anhydrides, acyl chlorides and other esters.	
	(a)	Ethyl butanoate is used as a pineapple flavouring in sweets and cakes.	
		Write an equation for the preparation of ethyl butanoate from an acid and an alcohol.	
		Give a catalyst used for the reaction.	
			(4)
	(b)	Butyl ethanoate is used as a solvent in the pharmaceutical industry.	(-)
		Write an equation for the preparation of butyl ethanoate from an acid anhydride and an alcohol.	

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(3)

		(5)
(d)	The ester shown below occurs in vegetable oils. Write an equation to show the formation of biodiesel from this ester.	(3)
	$CH_{2}OOCC_{17}H_{31}$ $CHOOCC_{17}H_{33}$ $CH_{23}OOCC_{17}H_{29}$	
		(3)

Name and outline a mechanism for the reaction of $\mathrm{CH_{3}COCI}$ with $\mathrm{CH_{3}OH}$ to form an ester.

(c)

Draw the repeating unit of the polyester Terylene that is made from benzene- 1,4-dicarboxylic acid and ethane-1,2-diol.
Although Terylene is biodegradeable, it is preferable to recycle objects made from Terylene.
Give one advantage and one disadvantage of recycling objects made from Terylene.
(4)
(Total 19 marks)

(e)

(a) Name and outline a mechanism for the reaction of $CH_3CH_2NH_2$ with CH_3CH_2COCI Name the amide formed.

(6)

Outline a three-step synthesis of CH ₃ CH ₂ NH ₂ starting from methane. Your first step should involve the formation of CH ₃ CI
In your answer, identify the product of the second step and give the reagents and conditions for each step.
Equations and mechanisms are not required.
(6)
(Total 12 marks)

Haloalkanes such as $\mathrm{CH_{3}Cl}$ are used in organic synthesis.

(b)

3

Synthetic dyes can be manufactured starting from compounds such as 4-nitrophenylamine.

A synthesis of 4-nitrophenylamine starting from phenylamine is shown below.

(a) An equation for formation of *N*-phenylethanamide in Step 1 of the synthesis is shown below.

$$2C_6H_5NH_2 + CH_3COCI \rightarrow C_6H_5NHCOCH_3 + C_6H_5NH_3CI$$

N-phenylethanamide

- (i) Calculate the % atom economy for the production of N-phenylethanamide ($M_r = 135.0$).
- (ii) In a process where 10.0 kg of phenylamine are used, the yield of *N*-phenylethanamide obtained is 5.38 kg.

Calculate the percentage yield of *N*-phenylethanamide.

(iii) Comment on your answers to parts (i) and (ii) with reference to the commercial viability of the process.

(7)

(b) Name and outline a mechanism for the reaction in Step 1.

(5)

(c) The mechanism of Step 2 involves attack by an electrophile. Write an equation showing the formation of the electrophile. Outline a mechanism for the reaction of this electrophile with benzene.

(4)

(Total 16 marks)

4

(a) Write an equation for the formation of methyl propanoate, CH₃CH₂COOCH₃, from methanol and propanoic acid.

.....

(1)

(b)	Name and outline a mechanism for the reaction between methanol and propanoyl chloride to form methyl propanoate.				
	Nan	ne of mechanism			
	Med	chanism			
			(5)		
(c)	-	panoic anhydride could be used instead of propanoyl chloride in the preparation of			
	meth	nyl propanoate from methanol. Draw the structure of propanoic anhydride.			
			(1)		
(d)	(i)	Give one advantage of the use of propanoyl chloride instead of propanoic acid in the	,		
. ,	.,	laboratory preparation of methyl propanoate from methanol.			
	(ii)	Give one advantage of the use of propanoic anhydride instead of propanoyl chloride in the industrial manufacture of methyl propanoate from methanol.			
			(2)		

- (e) An ester contains a benzene ring. The mass spectrum of this ester shows a molecular ion peak at m/z = 136.

(ii) Draw **two** possible structures for this ester.

Deduce the molecular formula of this ester.

(3) (Total 12 marks)

5 Consider the sequence of reactions below.

(i)

(a) Name and outline a mechanism for Reaction 1.

Name of mechanism

Mechanism

	(b)	(i)	Name compound Q	
		(ii)	The molecular formula of $\bf Q$ is C_4H_7NO . Draw the structure of the isomer of $\bf Q$ which shows geometrical isomerism and is formed by the reaction of ammonia with an acyl chloride.	
	(c)		w the structure of the main organic product formed in each case when R reacts arately with the following substances:	(3)
		(i)	methanol in the presence of a few drops of concentrated sulphuric acid;	
		(ii)	acidified potassium dichromate(VI);	
		(iii)	concentrated sulphuric acid in an elimination reaction.	
6	(a)	Nar	(Total 11 mark neethe compound $(CH_3)_2NH$	(3) (s)
				(1)

(b)	(CH ₃) ₂ NH can be formed by the reaction of an excess of CH ₃ NH ₂ with CH ₃ Br. Name and outline a mechanism for this reaction.	
	Name of mechanism	
	Mechanism	
		(5)
(c)	Name the type of compound produced when a large excess of CH ₃ Br reacts with CH ₃ NH ₂ Give a use for this type of compound.	()
	Type of compound	
	Use	(2)
(d)	Draw the structures of the two compounds formed in the reaction of CH ₃ NH ₂ with ethanoic anhydride.	
	(Total 10 ma	(2) rks)
(a)	Name and outline a mechanism for the reaction between propanoyl chloride, CH ₃ CH ₂ COCI, and methylamine, CH ₃ NH ₂	
	Draw the structure of the organic product.	(C)
(b)	Benzene reacts with propanoyl chloride in the presence of aluminium chloride. Write	(6)
(1)	equations to show the role of aluminium chloride as a catalyst in this reaction. Outline a mechanism for this reaction of benzene.	
	medianism for this reaction of perizene.	(5)

- (c) Write an equation for the reaction of propanoyl chloride with water. An excess of water is added to 1.48 g of propanoyl chloride. Aqueous sodium hydroxide is then added from a burette to the resulting solution.
 - Calculate the volume of $0.42~\text{mol}~\text{dm}^{-3}$ aqueous sodium hydroxide needed to react exactly with the mixture formed.

(5)

(Total 16 marks)