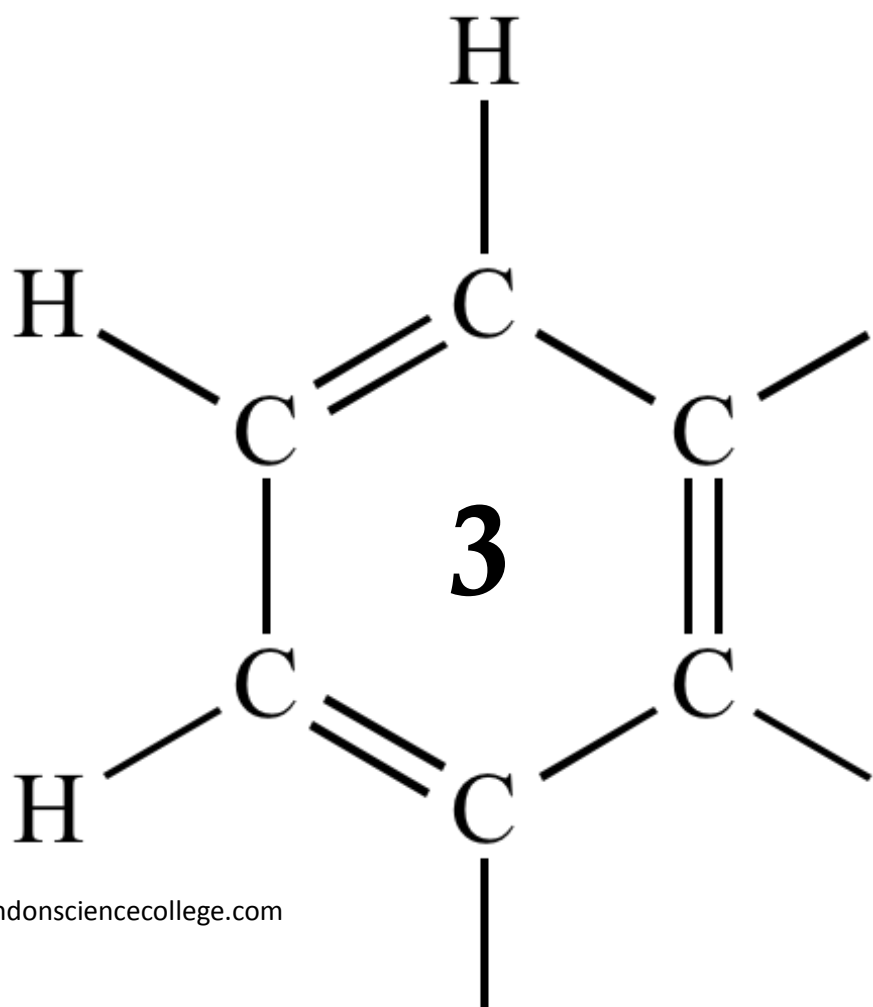


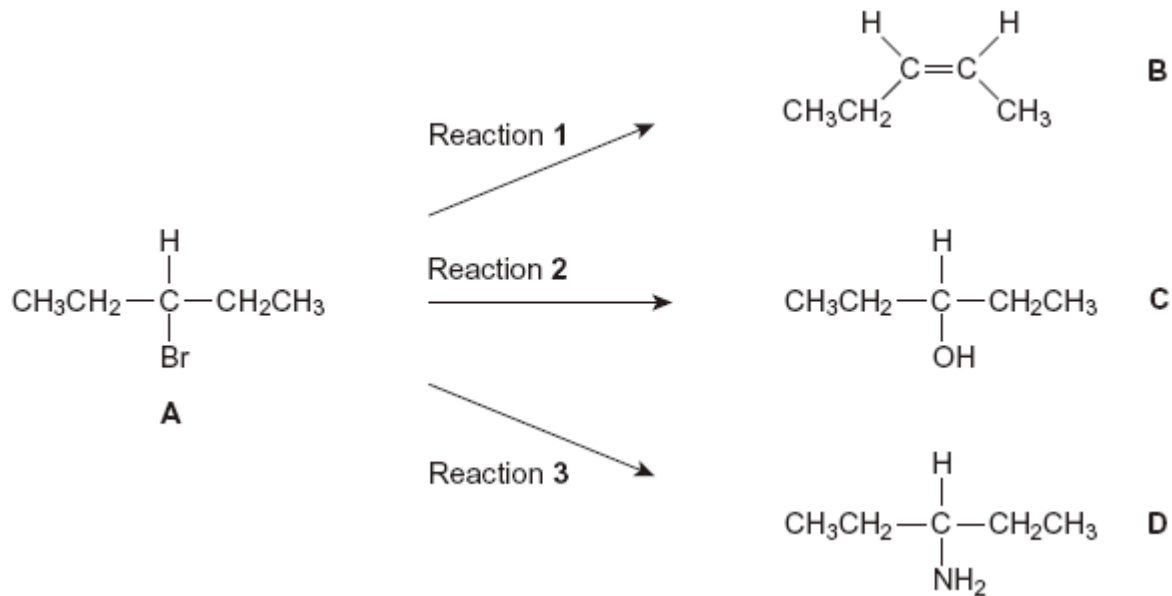
AQA A2 CHEMISTRY

# POLYMERS



1

Haloalkanes are useful compounds in synthesis.  
Consider the three reactions of the haloalkane **A** shown below.



(a) (i) Draw a **branched-chain** isomer of **A** that exists as optical isomers.

(1)

(ii) Name the type of mechanism in Reaction 1.

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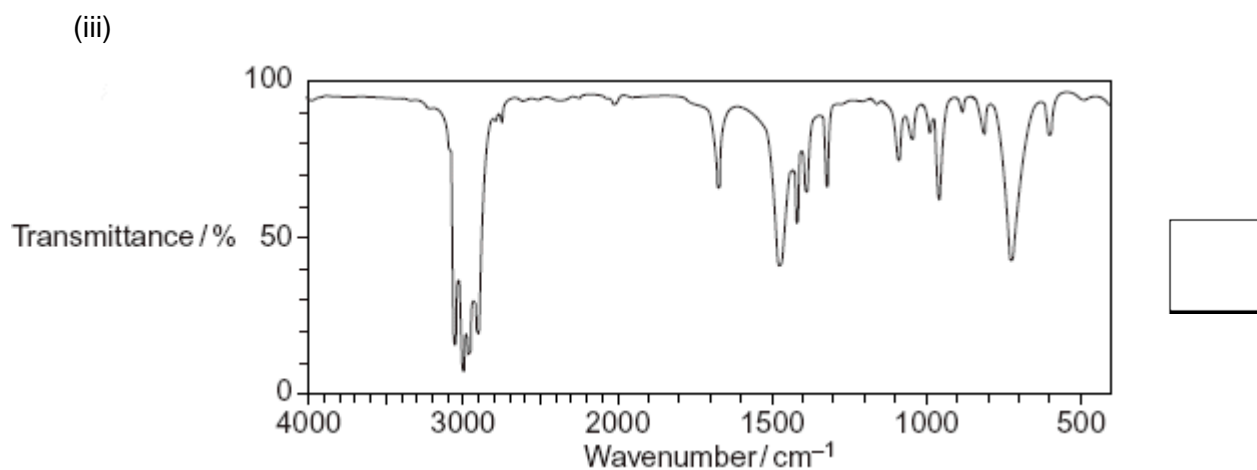
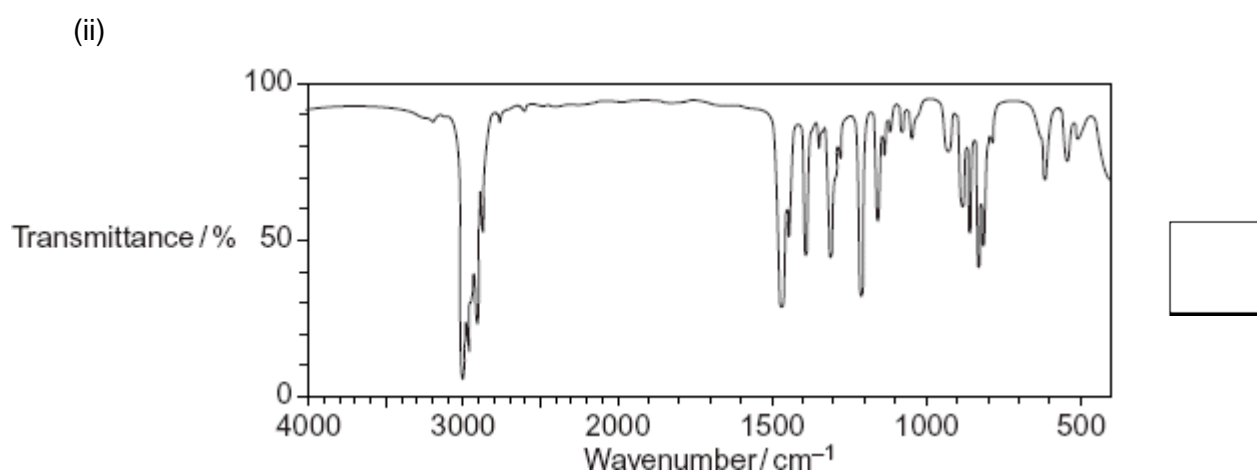
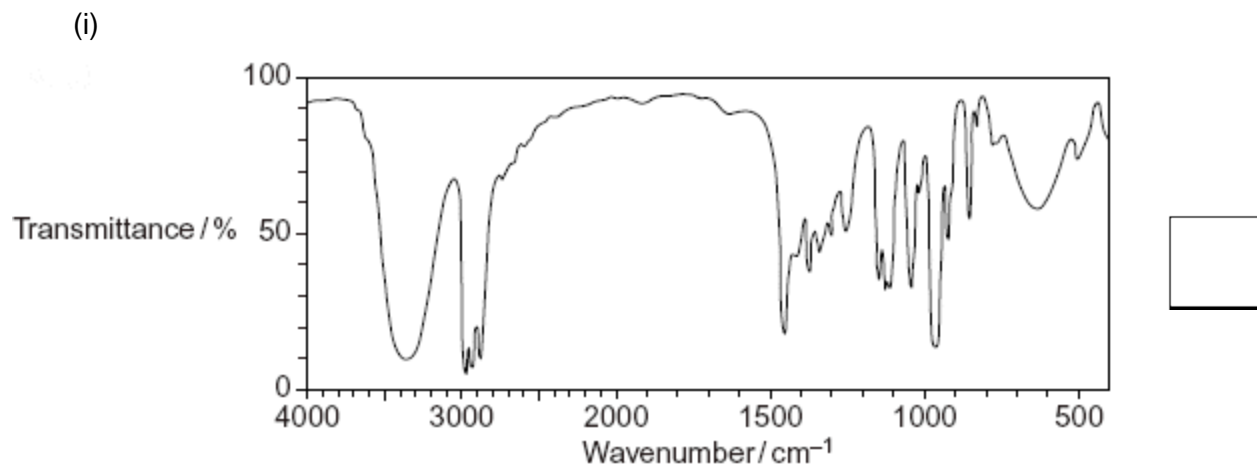
(1)

(iii) Give the full IUPAC name of compound **B**.

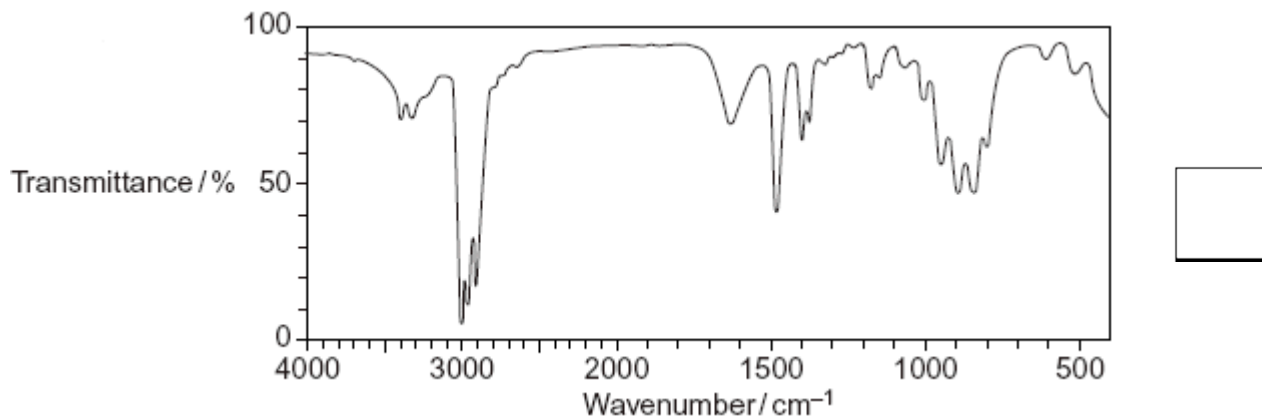
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(1)

(b) The infrared spectra shown below are those of the four compounds, **A**, **B**, **C** and **D**. Using **Table 1** on the Data Sheet, write the correct letter in the box next to each spectrum.



(iv)



(4)

- (c) Draw the repeating unit of the polymer formed by **B** and name the type of polymerisation involved.

Repeating unit

Type of polymerisation .....

(2)

- (d) (i) Outline a mechanism for Reaction 3.

(4)

- (ii) State the conditions used in Reaction 3 to form the maximum amount of the primary amine, **D**.

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(1)

(iii) Draw the structure of the secondary amine formed as a by-product in Reaction 3.

(1)

(e) **D** is a primary amine which has three peaks in its  $^{13}\text{C}$  n.m.r. spectrum.

(i) An isomer of **D** is also a primary amine and also has three peaks in its  $^{13}\text{C}$  n.m.r. spectrum. Draw the structure of this isomer of **D**.

(1)

(ii) Another isomer of **D** is a tertiary amine. Its  $^1\text{H}$  n.m.r. spectrum has three peaks. One of the peaks is a doublet. Draw the structure of this isomer of **D**.

(1)

(Total 17 marks)

**2**

Esters have many important commercial uses such as solvents and artificial flavourings in foods.

Esters can be prepared in several ways including the reactions of alcohols with carboxylic acids, acid anhydrides, acyl chlorides and other esters.

(a) Ethyl butanoate is used as a pineapple flavouring in sweets and cakes.

Write an equation for the preparation of ethyl butanoate from an acid and an alcohol.

Give a catalyst used for the reaction.

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**(4)**

(b) Butyl ethanoate is used as a solvent in the pharmaceutical industry.

Write an equation for the preparation of butyl ethanoate from an acid anhydride and an alcohol.

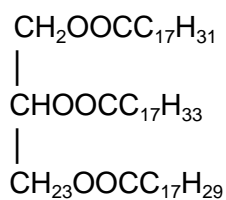
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**(3)**

(c) Name and outline a mechanism for the reaction of  $\text{CH}_3\text{COCl}$  with  $\text{CH}_3\text{OH}$  to form an ester.

(5)

(d) The ester shown below occurs in vegetable oils. Write an equation to show the formation of biodiesel from this ester.



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(3)

- (e) Draw the repeating unit of the polyester Terylene that is made from benzene-1,4-dicarboxylic acid and ethane-1,2-diol.

Although Terylene is biodegradable, it is preferable to recycle objects made from Terylene.

Give **one** advantage and **one** disadvantage of recycling objects made from Terylene.

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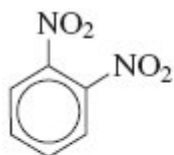
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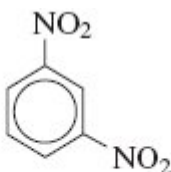
(4)  
(Total 19 marks)

3

Three isomers of  $C_6H_4(NO_2)_2$  are shown below.



W



X



Y

- (a) (i) Give the number of peaks in the  $^{13}C$  n.m.r. spectrum of each isomer.

.....

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(3)



- (ii) Draw the displayed formula of the compound used as a standard in recording these spectra.

(1)

- (b) Isomer **X** is prepared from nitrobenzene by reaction with a mixture of concentrated nitric acid and concentrated sulfuric acid.

The two acids react to form an inorganic species that reacts with nitrobenzene to form **X**.

- (i) Give the formula of this inorganic species formed from the two acids and write an equation to show its formation.

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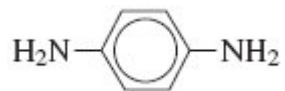
(2)

- (ii) Name and outline a mechanism for the reaction of this inorganic species with nitrobenzene to form **X**.

(4)

(c) Isomer **Y** is used in the production of the polymer Kevlar.

**Y** is first reduced to the diamine shown below.



(i) Identify a suitable reagent or mixture of reagents for the reduction of **Y** to form this diamine. Write an equation for this reaction using [H] to represent the reducing agent.

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**(2)**

(ii) This diamine is then reacted with benzene-1, 4-dicarboxylic acid to form Kevlar. Draw the repeating unit of Kevlar.

**(2)**

- (iii) Kevlar can be used as the inner lining of bicycle tyres. The rubber used for the outer part of the tyre is made of polymerised alkenes.

State the difference in the biodegradability of Kevlar compared to that of rubber made of polymerised alkenes.

Use your knowledge of the bonding in these polymer molecules to explain this difference.

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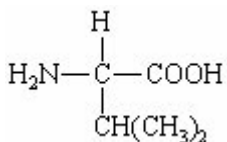
(4)  
(Total 18 marks)

4

Fibres are made from natural and from synthetic polymers. Both types of polymer have advantages and disadvantages.

- (a) Amino acids are the building blocks of naturally-occurring polymers called proteins.

Consider the following amino acid.



- (i) Draw the structure of the amino acid species present in a solution at pH 12.

(ii) Use your understanding of amino acid chemistry to deduce the structure of the dipeptide formed from two molecules of this amino acid and illustrate your answer with a sketch showing the structure of the dipeptide.

(iii) Protein chains are often arranged in the shape of a helix. Name the type of interaction that is responsible for holding the protein chain in this shape.

.....

**(3)**

(b) Alkenes are the building blocks of synthetic addition polymers.

Consider the hydrocarbon **G**,  $(\text{CH}_3)_2\text{C}=\text{CHCH}_3$ , which can be polymerised.

(i) Draw the repeating unit of the polymer.

(ii) Draw the structure of an isomer of **G** which shows *E-Z* isomerism.

(iii) Draw the structure of an isomer of **G** which does not react with bromine water.

**(3)**

(c) Draw the repeating unit of the polymer formed by the reaction between butanedioic acid and hexane-1,6-diamine.

**(2)**

- (d) Two plastic objects were manufactured, one from the polyalkene represented by the repeating unit in part (b)(i) and the other from the polyamide represented by the repeating unit in part (c).

After use it was suggested that both objects be disposed of as landfill.

- (i) Describe an experiment in which you could compare the biodegradability of these two objects.

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**(3)**

- (ii) Describe an advantage or a disadvantage of a different method of disposal of such objects compared with landfill.

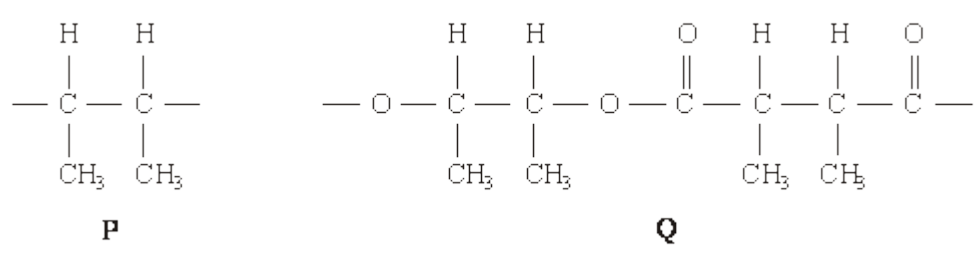
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**(3)**

**(Total 14 marks)**

5

(a) The repeating units of two polymers, **P** and **Q**, are shown below.



(i) Draw the structure of the monomer used to form polymer **P**. Name the type of polymerisation involved.

*Structure of monomer*

*Type of polymerisation* .....

(ii) Draw the structures of **two** compounds which react together to form polymer **Q**. Name these **two** compounds and name the type of polymerisation involved.

*Structure of compound 1*

*Name of compound 1* .....

*Structure of compound 2*

*Name of compound 2* .....

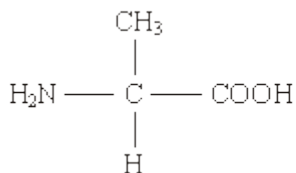
*Type of polymerisation* .....

(iii) Identify a compound which, in aqueous solution, will break down polymer **Q** but not polymer **P**.

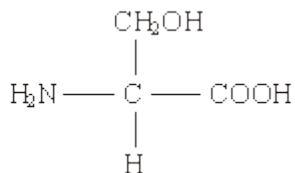
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(8)

- (b) Draw the structures of the **two** dipeptides which can form when one of the amino acids shown below reacts with the other.



*Structure 1*



*Structure 2*

**(2)**

- (c) Propylamine,  $\text{CH}_3\text{CH}_2\text{CH}_2\text{NH}_2$ , can be formed either by nucleophilic substitution or by reduction.

- (i) Draw the structure of a compound which can undergo nucleophilic substitution to form propylamine.

- (ii) Draw the structure of the nitrile which can be reduced to form propylamine.

- (iii) State and explain which of the two routes to propylamine, by nucleophilic substitution or by reduction, gives the less pure product. Draw the structure of a compound formed as an impurity.

*Route giving the less pure product* .....

*Explanation* .....

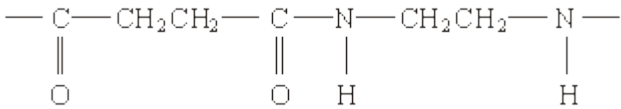
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*Structure of an impurity*

**(5)**  
**(Total 15 marks)**

**6**

(a) The structure below shows the repeating unit of a polymer.



By considering the functional group formed during polymerisation, name this type of polymer and the type of polymerisation involved in its formation.

Type of polymer .....

Type of polymerisation .....

**(2)**

(b) Draw the structure of the species present in solid aminoethanoic acid, H<sub>2</sub>NCH<sub>2</sub>COOH

**(1)**

(c) Explain why the melting point of aminoethanoic acid is much higher than that of hydroxyethanoic acid, HOCH<sub>2</sub>COOH

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**(2)**

**(Total 5 marks)**